



Prod. Ref.	18580-N00
Safety cat.	S1PS FO SR
Range of sizes	36 - 48 (3 - 13)
Weight (sz. 8)	500 g
Shape	A
Width	11

Description: Grey/black highly breathable textile shoe, **SANY-DRY**[®] lining, anti-shock, slipping resistant, non metallic **APT PLUS** midsole **Zero Perforation**

Plus: High electrical conductivity. Stability of the conductive capability for extended period. **FOOT-PAD ESD** extremely soft and comfortable footbed, **with low electric resistance**. Thanks to the very low density polyurethane, the footbed is self-molding granting a right distribution of the body weight and providing an immediate feeling of comfort. High shock absorption is provided from highly resilient material and a perfect cushion in the central area of the heel. **Boa**[®] Fit System allows to put on and take off the shoe easily and quickly. Made of aviation INOX steel, Boa[®] laces resist to the highest stress. With one single hand it is possible to set the Boa[®] closure system easily and adjust it to the millimetre (**Micro-adjustability - 1 click = 1 mm**). Perfumed sole. **Excellent breathability. TPU toe cap protection**

Suggested uses: Footwear for microelectronic industries. Recommendable in **ATEX** environments

Care and maintenance: Clean after each use and dry off away from direct heat; treat the leather with a suitable shoe-polish. Avoid contact with aggressive chemicals or extreme temperature. Avoid immersion in sea water, lime water or cement mixed with water

Recommendation: It is always necessary to wear socks made of natural fibers i.e. wool or cotton, because they provide the best performance with electrical conductivity. Avoid introducing any foreign body between foot and footbed of the footwear (i.e. insoles or similar items not equipped by the manufacturer), as they could make void the electrical properties the footwear have been conceived for. Do not undervalue the effect of ageing and contamination of the footwear: during time their electrical resistance can be subjected to alterations. It is always important to check the electrical properties of footwear through the use of special testing devices in electrostatic protected area (EPA), according to the European standard CEI EN 61340-5-1

MATERIALS / ACCESSORIES

SAFETY TECHNICAL SPECIFICATIONS

		Clause EN ISO 20345:2022	Description	Unit	Cofra result	Requirement	
Complete shoe	E.S.D. features	CEI EN					
		61340-5-1	Electric resistance of footwear to floor	MΩ	64,9	< 1000	
		61340-5-1	Cross resistance	MΩ	59,7	≤ 100	
			61340-5-1	Charge ability	V	4.81	< 100
		Toe cap: ALUMINIUM made, ultra light, impact resistant until 200 J and compression resistant until 1500 kg	5.3.2.6	Shock resistance (clearance after shock)	mm	15	≥ 14
			5.3.2.7	Compression resistance (clearance after compression)	mm	16,5	≥ 14
		Anti perforation midsole: in multi-layers highly tensile fabric, penetration resistant, Zero Perforation , with low electric resistance	6.2.1	Penetration resistance (PS requirement with Ø 3,0 mm nail)	N	To 1100 N No perforation	≥ 1100
		Energy absorption system	6.2.4	Shock absorption	J	35	≥ 20
	Upper	Grey/black highly breathable textile	5.4.6	Water vapour permeability	mg/cmq h	> 23	≥ 0,8
				Permeability coefficient	mg/cmq	> 185,8	> 15
Vamp	Textile, breathable, abrasion resistant, colour black	5.5.4	Water vapour permeability	mg/cmq h	> 84,7	≥ 2	
			Permeability coefficient	mg/cmq	> 677,4	≥ 20	
lining	Thickness 1,2 mm	5.5.4	Water vapour permeability	mg/cmq h	> 64,4	≥ 2	
			Permeability coefficient	mg/cmq	> 515,4	≥ 20	
Quarter	SANY-DRY [®] , breathable, abrasion resistant, colour black	5.8.4	Abrasion resistance (lost volume)	mm ³	89	≤ 150	
			Flexing resistance (cut increase)	mm	1,6	≤ 4	
lining	thickness 1,2 mm	5.8.7	Interlayer bond strength	N/mm	3,1	≥ 3	
		6.4.2	Hydrocarbons resistance (ΔV = volume increase)	%	6,5	≤ 12	
Sole	Polyurethane/TPU with low electrical resistance, directly injected in the upper:						
	Outsole: black TPU, slipping resistant, abrasion resistant and hydrocarbons resistant.	5.8.5	Flexing resistance (cut increase)	mm	1,6	≤ 4	
	Midsole: light grey polyurethane, low density, comfortable and anti-shock	5.8.7	Interlayer bond strength	N/mm	3,1	≥ 3	
		6.4.2	Hydrocarbons resistance (ΔV = volume increase)	%	6,5	≤ 12	

Adherence coefficient of the sole (Slip resistance)

5.3.5.2	ceramic + detergent solution – forepart (contact angle 7°)	0,40	≥ 0,36
	ceramic + detergent solution – heel (contact angle 7°)	0,33	≥ 0,31
6.2.10	SR : ceramic + glycerol – forepart (contact angle 7°)	0,26	≥ 0,22
	SR : ceramic + glycerol – heel (contact angle 7°)	0,24	≥ 0,19